

MULTI-MONTI®

European Technical Assessment ETA-05/0011

Concrete screw made of stainless steel
for use in concrete



Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-05/0011
of 21 January 2015

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

HECO MULTI-MONTI MMS A4

Product family
to which the construction product belongs

Concrete screw for use in concrete

Manufacturer

HECO-Schrauben GmbH & Co. KG
Dr.-Kurt-Steim-Straße 28
78713 Schramberg

Manufacturing plant

HECO-Schrauben GmbH & Co. KG
Dr.-Kurt-Steim-Straße 28
78713 Schramberg

This European Technical Assessment
contains

11 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

Guideline for European technical approval of "Metal
anchors for use in concrete", ETAG 001 Part 3: "Undercut
anchors", April 2013,
used as European Assessment Document (EAD)
according to Article 66 Paragraph 3 of Regulation (EU)
No 305/2011.

European Technical Assessment

ETA-05/0011

English translation prepared by DIBt

Page 2 of 11 | 21 January 2015

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to Article 25 Paragraph 3 of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The Concrete Screw HECO MULTI MONTI MMS A4 is an anchor made of stainless steel of sizes 7.5, 10 and 12. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annex C 1 and C 2
Displacements under tension and shear loads	See Annex C 1 and C 2

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 3

3.3 Hygiene, health and the environment (BWR 3)

Not applicable.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not applicable.

3.6 Energy economy and heat retention (BWR 6)

Not applicable.

English translation prepared by DIBt

3.7 Sustainable use of natural resources (BWR 7)

The sustainable use of natural resources was not investigated.

3.8 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision of the Commission of 24 June 1996 (96/582/EC) (OJ L 254 of 08.10.96 p. 62-65), the system of assessment and verification of constancy of performance (see Annex V and Article 65 Paragraph 2 to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use(s)	Level or class	System
Metal anchors for use in concrete (heavy-duty type)	For fixing and/or supporting concrete structural elements or heavy units such as cladding and suspended ceilings	—	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

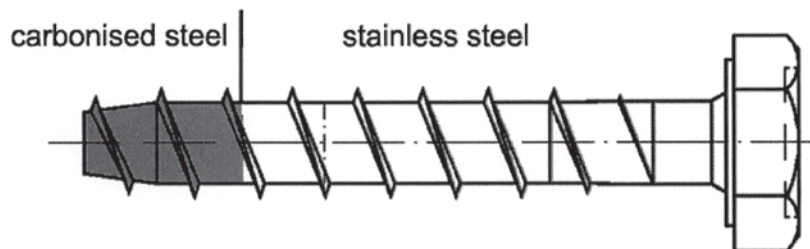
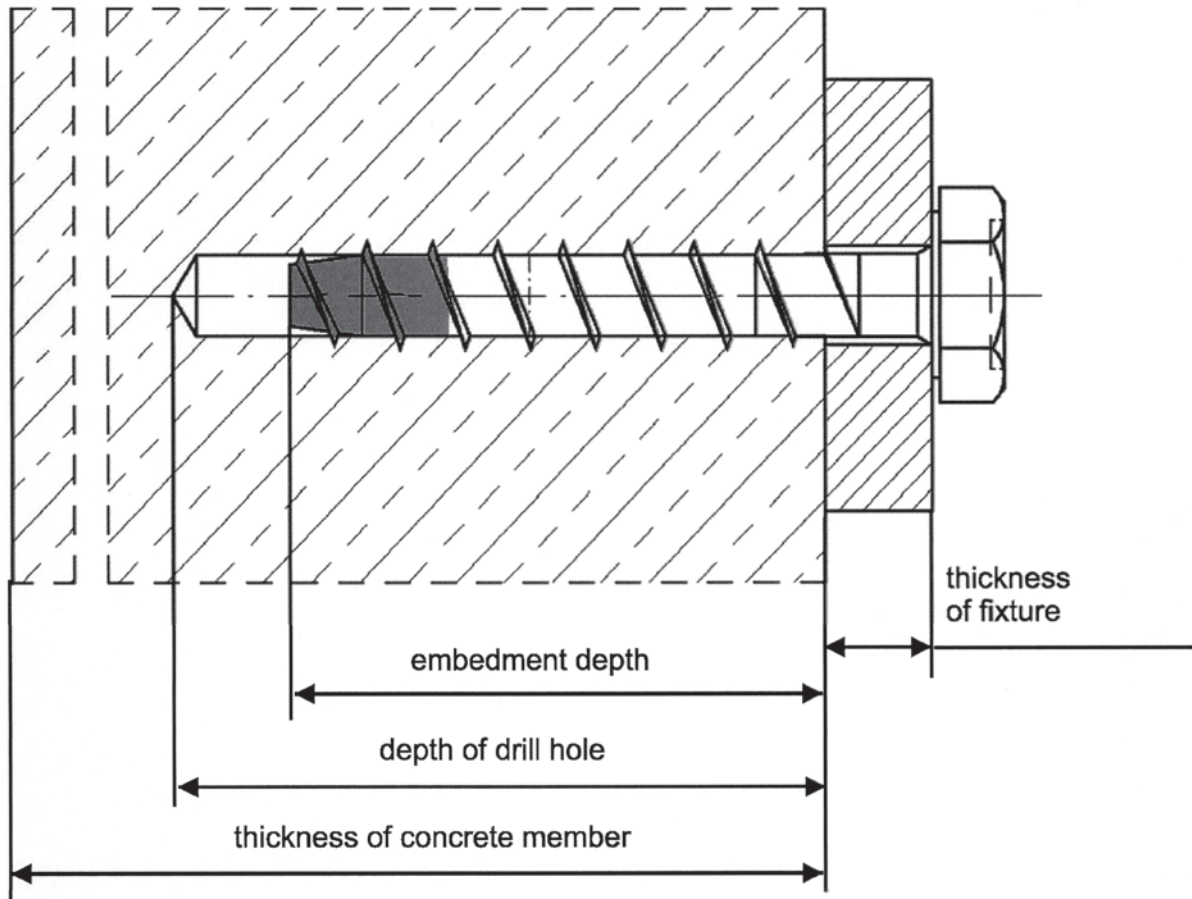
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 21 January 2015 by Deutsches Institut für Bautechnik

Andreas Kummerow
p.p. Head of Department

beglaubigt:
Baderschneider

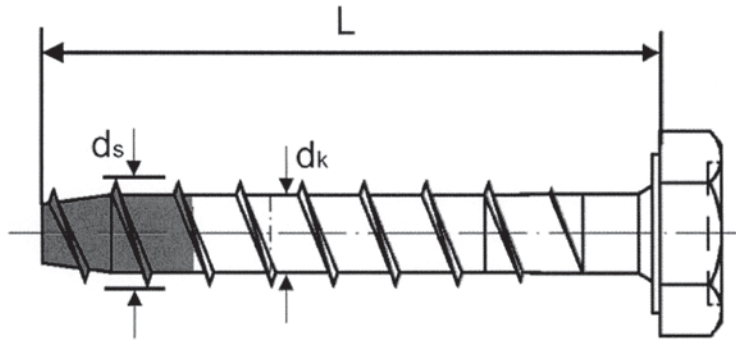
Installed condition



HECO MULTI-MONTI MMS A4

Product description
Product,
Installed condition

Annex A 1



head versions

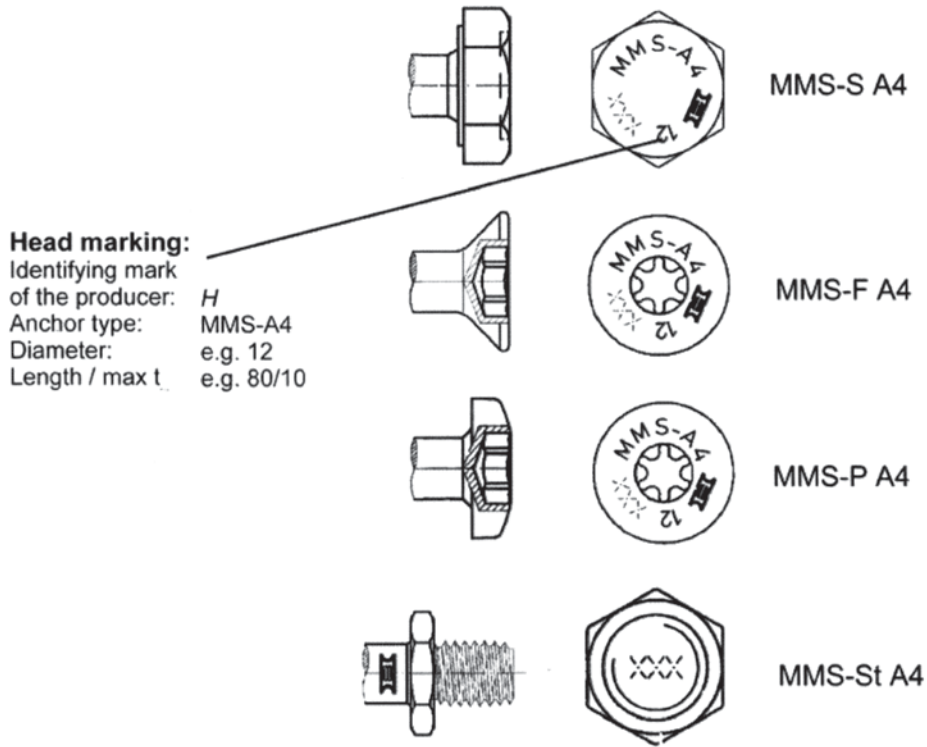


Table A1: Dimensions and Materials

Anchor sizes		MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Length	$L \geq$ [mm]	70	80	90
Length	$L \leq$ [mm]	160	160	320
Bolt diameter	d_k [mm]	5,7	7,6	9,6
Thread diameter	d_s [mm]	7,5	10,1	12,4
Material		stainless steel 1.4401, 1.4462, 1.4529 and 1.4571 acc. to EN 10088-1:2005		
Material of the tip		steel acc. to EN 10263-4:2001		

HECO MULTI-MONTI MMS A4

Product description
Head Versions,
dimensions and materials

Annex A 2

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads: all sizes.
- Fire exposure: all sizes.

Base Materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked and cracked concrete: all sizes.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions.
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist.

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing material are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions and under fire exposure are designed for design method A in accordance with:
 - ETAG 001, Annex C, Edition 2010
- In case of requirements for resistance of fire exposure it must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by hammer-drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- The anchor may be used only once.
- The fixture is fully pressed on the concrete surface without intermediate layers.
- Further turning of the anchor is not easy.
- The head of the anchor is fully supported on the fixture and is not damaged.
- MMS-St A4: reach the required setting depth, securing the anchor against twisting.

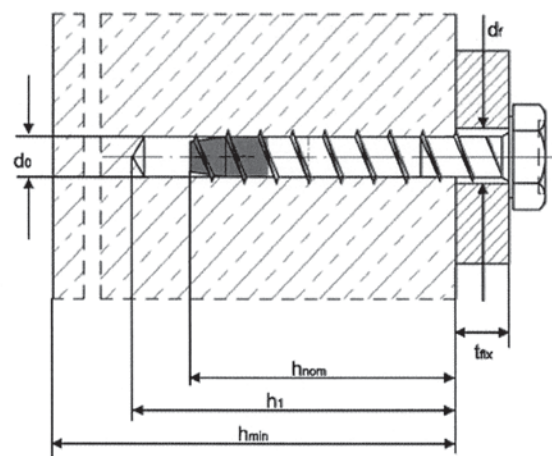
HECO MULTI-MONTI MMS A4

Intended Use
Specifications

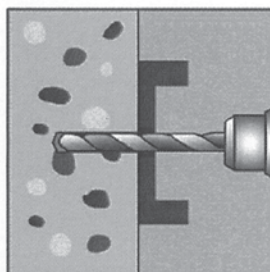
Annex B 1

Table B1: Installation Parameters

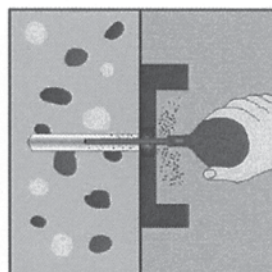
Anchor sizes		MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Nominal drill diameter	d_0 [mm]	6,0	8,0	10,0
Cutting diameter of the drill bit	$d_{cut} \leq$ [mm]	6,4	8,45	10,45
Depth of drill hole	$h_1 \geq$ [mm]	75	90	100
Embedment depth	$h_{nom} \geq$ [mm]	65	75	90
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	9,0	12,0	14,0
Recommended installation tool		Impact screw driver, max. power output T_{max} according manufacturer information		
		100 Nm	250 Nm	250 Nm



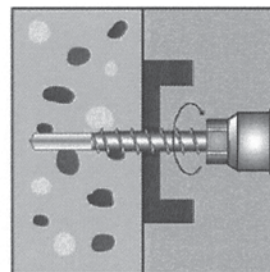
Installation Instruction



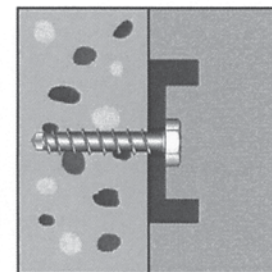
Drilling
Drill diameter d_0 and drilling depth h_1 have to be kept



Removal of drill dust
e.g. blowing



Installation
e.g. by hand or with impact screw driver



Complete verification: head supported to fixture and embedment depth h_{nom}

Table B2: Minimum thickness of concrete member, minimum spacing and minimum edge distances of anchor

Anchor sizes		MMS-7,5 A4	MMS-10 A4	MMS-12 A4
min. thickness of concrete member	h_{min} [mm]	105	130	140
cracked and non-cracked concrete				
min. spacing	$s_{min} =$ [mm]	40	50	60
min. edge distance	$c_{min} =$ [mm]	40	50	60

HECO MULTI-MONTI MMS A4

Intended Use

Installation Parameters, installation instruction, minimum thickness of concrete member, minimum spacing and minimum edge distance of anchor

Annex B 2

Table C1: Characteristic Values under tension loads

Anchor sizes			MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Steel failure					
Characteristic resistance	$N_{Rk,s}$	[kN]	23	16	25
Partial safety factor	γ_{Ms}	[-]	1,4		
Pullout					
Characteristic resistance in cracked concrete C 20/25	$N_{Rk,p}$	[kN]	5	9	12
Characteristic resistance in non-cracked concrete C 20/25	$N_{Rk,p}$	[kN]	7,5	12	16
Increasing factor for $N_{Rk,p}$ in cracked and non-cracked concrete	ψ/c	C 30/37	1,22		
		C 40/50	1,41		
		C 50/60	1,55		
Installation safety factor	γ_2	[-]	1,4	1,2	
Concrete cone failure, splitting failure					
Effective anchorage depth	h_{ef}	[mm]	40	47,5	54,5
Spacing	$s_{cr,N} = s_{cr}$	[mm]	$3 \times h_{ef}$		
Edge distance	$c_{cr,N} = c_{cr}$	[mm]	$1,5 \times h_{ef}$		
Installation safety factor	γ_2	[-]	1,4	1,2	

Table C2: Displacements under tension loads

Anchor sizes			MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Tension load in cracked concrete	N	[kN]	1,7	3,0	4,0
Displacements	δ_{N0}	[mm]	0,1	0,1	0,2
	$\delta_{N\rightarrow}$	[mm]	0,2	0,2	0,6
Tension load in non-cracked concrete	N	[kN]	2,6	4,0	5,3
Displacements	δ_{N0}	[mm]	0,1	0,1	0,2
	$\delta_{N\rightarrow}$	[mm]	0,2	0,2	0,6

HECO MULTI-MONTI MMS A4

Performance
Characteristic values under tension loads
Displacements under tension loads

Annex C 1

Table C3: Characteristic Values under shear loads

Anchor sizes			MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Steel failure without lever arm					
Characteristic resistance	$V_{Rk,s}$	[kN]	12,3	20	33
Partial safety factor	γ_{Ms}	[-]	1,5		
Steel failure with lever arm					
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	22	45	93
Partial safety factor	γ_{Ms}	[-]	1,5		
Concrete pryout failure					
Factor in equation 5.6 of ETAG 001, Annex C Section 5.2.3.3	k	[-]	1,0	2,0	
Installation safety factor	γ_2	[-]	1,0		
Concrete edge failure					
Effective length of the anchor under shear loading	l_f	[mm]	40	47,5	54,5
Effective diameter of the anchor	d_{nom}	[mm]	6	8	10
Installation safety factor	γ_2	[-]	1,0		

Table C4: Displacements under shear loads

Anchor sizes			MMS-7,5 A4	MMS-10 A4	MMS-12 A4
Shear load in cracked and non-cracked concrete	V	[kN]	5,9	9,7	15,7
Displacements	δ_{V0}	[mm]	1,7	3,0	3,2
	$\delta_{V\infty}$	[mm]	2,6	4,5	4,8

Information for design of anchorage under shear load:

In general, the conditions given in ETAG 001, Annex C, section 4.2.2.1 a) and section 4.2.2.2 b) are not fulfilled because the diameter of clearance hole in the fixture according to Table B1 is greater than the values given in Annex C Table 4.1 for the corresponding diameter of the anchor.

However for each specific anchor length the manufacturer may specify the thickness of fixture for which these conditions are fulfilled.

HECO MULTI-MONTI MMS A4

Performance
Characteristic values under shear loads
Displacements under shear loads

Annex C 2

Table C5: Characteristic values to tension loads under fire exposure in cracked and non-cracked concrete C20/25 to C50/60

Anchor sizes			MMS-7,5 A4				MMS-10 A4				MMS-12 A4			
Fire resistance duration	R	[min]	30	60	90	120	30	60	90	120	30	60	90	120
Steel failure														
Characteristic resistance	$N_{Rk,s,fi}$	[kN]	1,7	1,2	0,8	0,6	3,4	2,5	1,7	1,2	5,9	4,4	3,0	2,2
Characteristic resistance for MMS-St A4 with metric stud	$N_{Rk,s,fi}$	[kN]	1,7	1,2	0,8	0,6	1,8	1,5	1,1	1,0	-	-	-	-
Pullout														
Characteristic resistance in concrete C20/25 to C50/60	$N^0_{Rk,p,fi}$	[kN]	1,3		1,0		2,3		1,8		3,0		2,4	
Concrete cone failure														
Characteristic resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi}$	[kN]	1,8		1,5		2,8		2,2		3,9		3,2	
Spacing	$S_{cr,N}$	[mm]	4 x h_{ef}											
	S_{min}	[mm]	S_{min} acc. to Annex B 2											
	$C_{cr,N}$	[mm]	2 x h_{ef}											
Edge distance	C_{min}	[mm]	$C_{min} = 2 \times h_{ef}$ if fire attack is from more than on side, the edge distance of the anchor has to be bigger than 300 mm.											

Table C6: Characteristic values to shear loads under fire exposure in cracked and non-cracked concrete C20/25 to C50/60

Anchor sizes			MMS-7,5 A4				MMS-10 A4				MMS-12 A4			
Fire resistance duration	R	[min]	30	60	90	120	30	60	90	120	30	60	90	120
Steel failure without lever arm														
Characteristic resistance	$V_{Rk,s,fi}$	[kN]	1,7	1,2	0,8	0,6	3,4	2,5	1,7	1,2	5,9	4,4	3,0	2,2
Steel failure with lever arm														
Characteristic resistance	$M^0_{Rk,s,fi}$	[Nm]	1,5	1,1	0,7	0,5	4,0	3,0	2,0	1,5	8,8	6,6	4,4	3,3
Concrete pryout failure														
In Equation (5.6) of ETAG 001, Annex C, 5.2.2.3 the k-factor 2,0 (1,0 for MMS-7,5) and the relevant values of $N^0_{Rk,c,fi}$ Table C5 have to be considered.														
Concrete edge failure														
The initial value $V^0_{Rk,c,fi}$ of the characteristic resistance in concrete C20/25 to C50/60 under fire exposure may be determined by:														
$V^0_{Rk,c,fi} = 0,25 \times V^0_{Rk,c}$ (R30, R60, R90)							$V^0_{Rk,c,fi} = 0,20 \times V^0_{Rk,c}$ (R120)							
With $V^0_{Rk,c}$ initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature.														

HECO MULTI-MONTI MMS A4

Performance
Characteristic values of tension and shear load resistance under fire exposure

Annex C 3



HECO-Schrauben GmbH & Co.KG

Dr.-Kurt-Stein-Straße 28 · D-78713 Schramberg
Tel.: +49 (0) 74 22 / 9 89-0 · Fax: +49 (0) 74 22 / 9 89-200
Mail: info@heco-schrauben.de · www.heco-schrauben.de