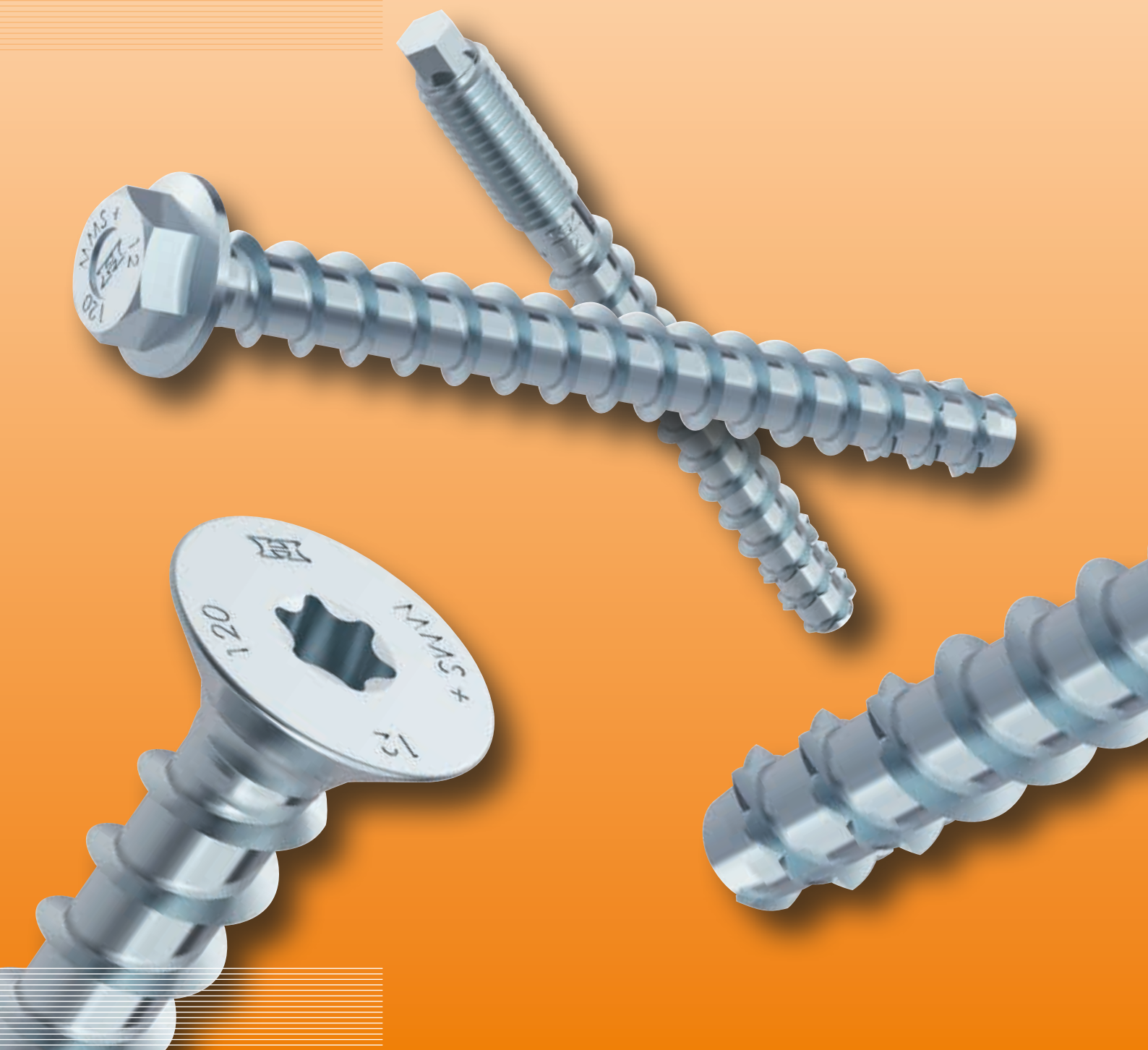


# MULTI-MONTI<sup>®</sup>-plus

## European Technical Assessment ETA-15/0784

Screw anchor for use in cracked and uncracked concrete



Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-15/0784  
of 19 May 2016

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

MULTI-MONTI-plus

Product family  
to which the construction product belongs

Screw anchor of size 6, 7.5, 10 and 12 mm for use in  
cracked and uncracked concrete

Manufacturer

HECO-Schrauben GmbH & Co. KG  
Dr.-Kurt-Steim-Straße 28  
78713 Schramberg  
DEUTSCHLAND

Manufacturing plant

HECO-Schrauben GmbH & Co. KG  
Werk Schramberg

This European Technical Assessment  
contains

14 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 3: "Undercut  
anchors", April 2013,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

European Technical Assessment

ETA-15/0784

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Page 2 of 14 | 19 May 2016

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## Specific Part

### 1 Technical description of the product

The Screw anchor MULTI-MONTI-plus is an anchor in size 6, 7.5, 10 and 12 mm made of galvanised steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under static and quasi-static loading	See Annex C 1
Characteristic resistance under seismic loading category C1	See Annex C 2
Displacements under tension and shear loads	See Annex C 4

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C 3

#### 3.3 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

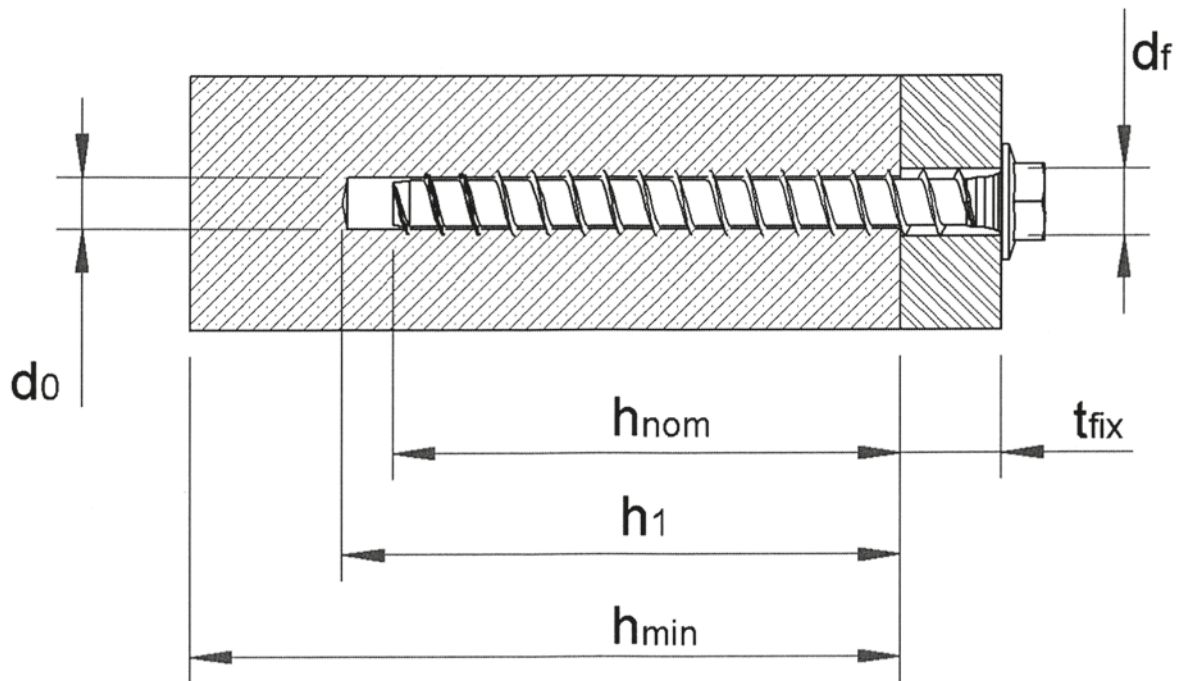
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 19 May 2016 by Deutsches Institut für Bautechnik

Uwe Bender  
Head of Department

*beglaubigt:*  
Tempel

**Installed condition**



**MMS-plus SS (Head Version hexagon with washer size 6, 7.5, 10 and 12)**

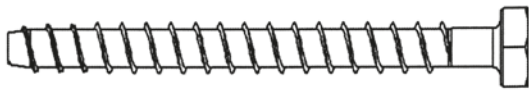

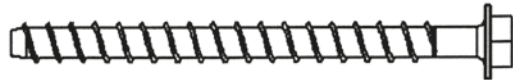

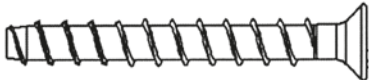

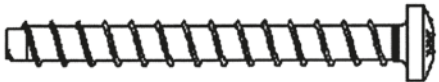

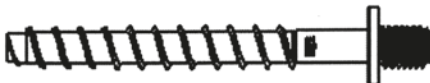

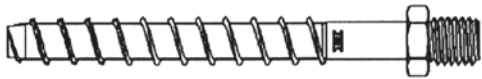

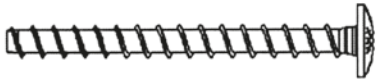



- $d_0$  = nominal borehole diameter
- $h_{nom}$  = nominal anchorage depth
- $h_1$  = borehole depth
- $h_{min}$  = minimum thickness of concrete member
- $t_{fix}$  = thickness of fixture
- $d_f$  = diameter of clearance hole in the fixture

**MULTI-MONTI-plus**

Product description  
 Installed condition

**Annex A 1**

**Table A1: Material and Dimensions**

Type	Marking / Material					
1, 2, 3, 4, 5, 6, 7, 8	screw anchor / steel <sup>1)</sup>					
	Size MMS-plus		6	7,5	10	12
	nominal value of the characteristic yield strength	$f_{yk}$ [N/mm <sup>2</sup> ]	640	640	640	640
	nominal value of the characteristic tensile strength	$f_{uk}$ [N/mm <sup>2</sup> ]	800	800	800	800
	elongation at rupture	$A_5$ [%]	≤ 8			
1) galvanized steel according to EN 10263-4:2001						
		MMS+ S	1) MULTI-MONTI-plus S, with Hexagon Head (size 12 with washer according to DIN 440, galvanized)			
		MMS+ SS	2) MULTI-MONTI-plus SS, with Hexagon Head and washer, galvanized			
		MMS+ F	3) MULTI-MONTI-plus F, with Countersunk, galvanized			
		MMS+ P	4) MULTI-MONTI-plus P, small Pan Head, galvanized			
		MMS+ I	5) MULTI-MONTI-plus I, anchor with metric stud for mounting of nuts, galvanized			
		MMS+ SI	6) MULTI-MONTI-plus ST, anchor with metric stud galvanized			
		MMS+ MS	7) MULTI-MONTI-plus MS, flat Pan Head, galvanized			
		MMS+ V	8) MULTI-MONTI-plus V, metric stud, galvanized			

**MULTI-MONTI-plus**

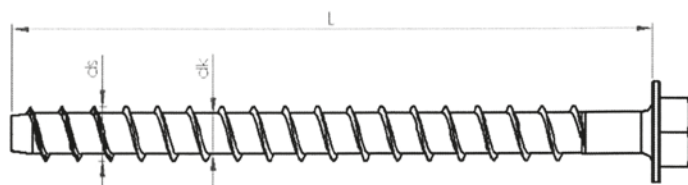
Product description  
Head versions,  
dimensions and materials

**Annex A 2**

**Table A2: Dimensions and head markings**

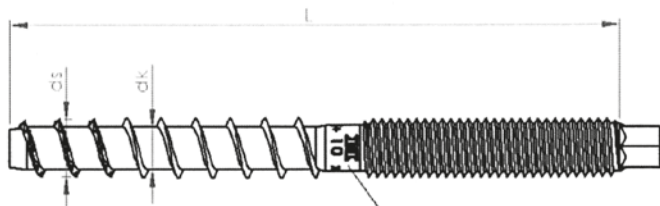
Size MMS-plus			6		7,5		10		12	
Embedment depth in concrete [mm]			$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$
			35	45	35	55	50	65	75	90
Thread diameter	$d_s$	[mm]	6,65		7,75		10,5		12,6	
Bolt diameter	$d_k$	[mm]	4,3		5,45		7,3		9,05	
Length	$L \geq$	[mm]	35		35		60		80	
	$L \leq$	[mm]	500		500		500		500	

**Head marking**



**Head marking:**  
Factory signs: H  
Anchor type: MMS+  
Anchor size: e.g. 10  
Anchor length L

**Bolt marking**



**Marking**  
Factory signs: H  
Anchor type: MMS+  
Anchors size: e.g. 10  
Anchor length L

**MULTI-MONTI-plus**

Product description  
Dimensions and head markings

**Annex A 3**



## Specifications of intended use

### Use of the anchoring:

- Static and quasi static loads: all sizes.
- Seismic action category C1:  
MMS-plus all Versions, size 10 with maximum embedment depth ( $h_{nom2}$ ) and size 12 with the embedment depth  $h_{nom1}$  and  $h_{nom2}$ .
- Fire exposure: all sizes.

### Base Materials:

- Reinforced or non-reinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Uncracked and cracked concrete

### Conditions of use (Environmental conditions):

- Structures subject to dry internal conditions.

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed for design method A in accordance with:
  - ETAG 001, Annex C, August 2010 or
  - CEN/TS 1992-4:2009.
- The design of the anchoring under seismic action have to be carried out in accordance with:
  - EOTA Technical Report TR 045, February 2013.
  - Anchoring's have to be placed outside of critical places like plastic hinges.
  - A distance mounting or mounting with mortar layer is not allowed.
- The design of the anchoring under fire exposure have to be carried in accordance with:
  - EOTA Technical Report TR 020, Mai 2014 or
  - CEN/TS 1992-4:2009, Annex D.
  - In case of requirements for resistance of fire exposure it must be ensured that local spalling of the concrete cover does not occur.

### Installation:

- Hole drilling by hammer-drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- The anchor may be used only once.
- After installation further turning of the anchor is not possible.
- The head of the anchor shall be fully supported on the fixture and shall not be damaged.

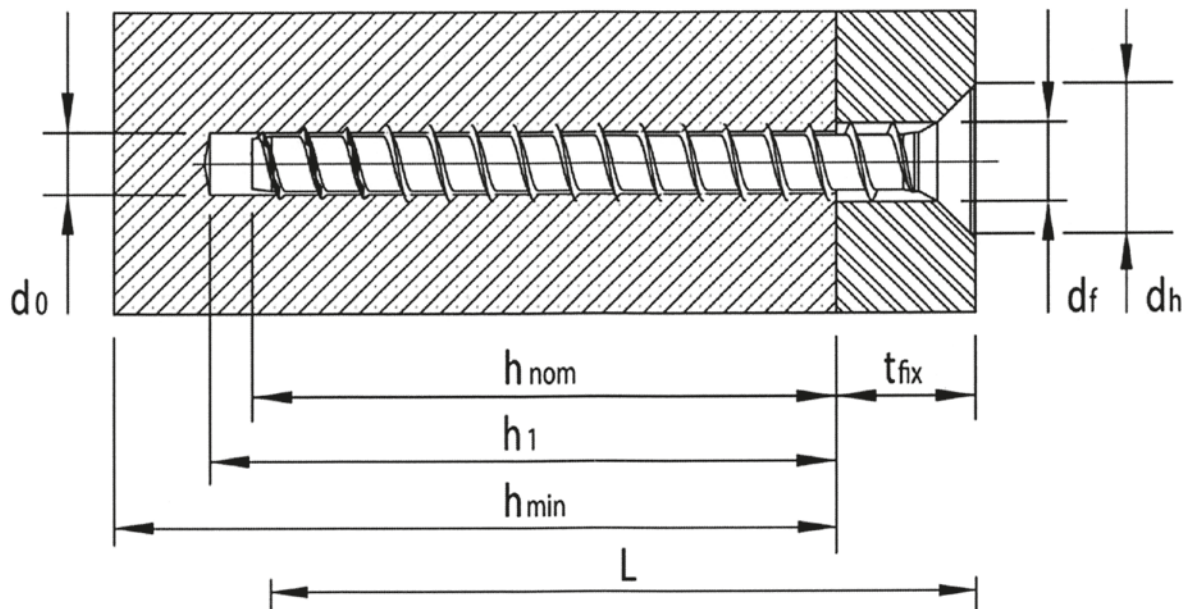
## MULTI-MONTI-plus

Intended Use  
Specifications

Annex B 1

**Table B1: Installation parameters MMS-plus**

Size MMS-plus			6		7,5		10		12	
Embedment depth in concrete [mm]			$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$
			35	45	35	55	50	65	75	90
Nominal drill diameter	$d_0$	[mm]	5		6		8		10	
Drill bit cutting diameter	$d_{cut} \leq$	[mm]	5,40		6,40		8,45		10,45	
Depth of borehole	$h_1 \geq$	[mm]	40	50	40	65	60	75	85	100
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7		9		12		14	
Diameter countersunk	$d_h$	[mm]	11,5		15,5		19,5		24	
Min. thickness of the concrete member	$h_{min}$	[mm]	100		100		100	115	125	150
Cracked and uncracked concrete	min. spacing	$s_{min}$	30		40		40	50	60	
	min. edge distance	$c_{min}$	30		40		40	50	60	
Recommended installation tool			Impact screw driver, max. power output $T_{max}$ according to manufacturer information							
			[Nm]	75	100	100	200	200		
Torque moment for threaded version (type Multi-Monti-plus V)	$T_{inst} \leq$	[Nm]	-		15		25		30	

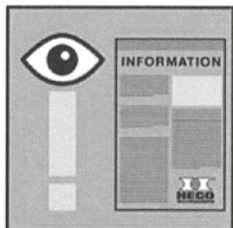


**MULTI-MONTI-plus**

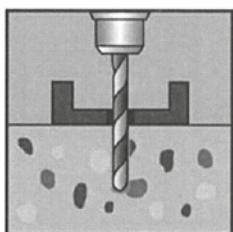
Intended Use  
Installation parameters

**Annex B 2**

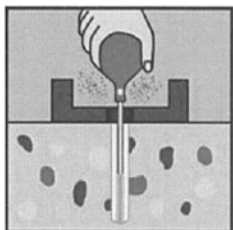
## Installation Instructions



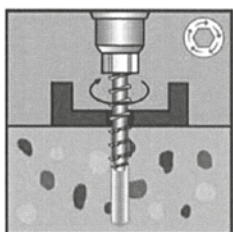
Note the information of the approval!



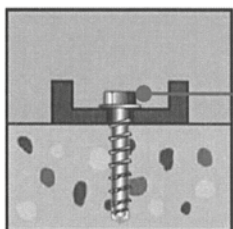
Create borehole using a Rotary Hammer



clean borehole, e.g. with blowing out



Install of the screw anchor with an impact wrench or by hand



Check: The anchor head is fully supported on the fixture and is not damaged

**MULTI-MONTI-plus**

Intended Use  
Installation Instruction

**Annex B 3**

**Table C1 Characteristic values for static and quasi-static loads**

Size MMS-plus			6		7,5		10		12			
Embedment depth in concrete [mm]			$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$		
			35 <sup>1)</sup>	45	35 <sup>1)</sup>	55	50	65	75	90		
<b>Steel failure for tension- and shear resistance</b>												
Characteristic resistance	$N_{Rk,s}$	[kN]	10,8		17,6		32,1		49,9			
	$V_{Rk,s}$	[kN]	4,1		6,1		13,7		24,1			
	$k_2^{2)}$	-	0,8									
	$M^0_{Rk,s}$	[Nm]	6,7		14,1		34,5		66,8			
Partial safety factor	$\gamma_{Ms}$	-	1,5									
<b>Pullout</b>												
Characteristic resistance in uncracked concrete C20/25			$N_{Rk,p}$	[kN]	5,0	6,0	4,0	9,0	12,0	16,0	20,0	25,0
Characteristic resistance in cracked concrete C20/25			$N_{Rk,p}$	[kN]	1,0	1,5	2,0	4,0	6,0	9,0	12,0	16,0
Increasing factor for concrete	C30/37	$\psi_c$	-	1,22								
	C40/50			1,41								
	C50/60			1,55								
<b>Concrete cone failure and splitting failure</b>												
Effective anchorage depth			$h_{ef}$	[mm]	26	35	26	43	36	50	57	70
Factor for	cracked	$k_{cr}^{2)}$	-	7,2								
	uncracked	$k_{ucr}^{2)}$	-	10,1								
Concrete cone	edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$								
	spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$								
Splitting	edge distance	$c_{cr,sp}$	[mm]	1,8 $h_{ef}$								
	spacing	$s_{cr,sp}$	[mm]	3,6 $h_{ef}$								
Installation safety factor			$\gamma_2^{3)} = \gamma_{inst}^{2)}$	-	1,0							
<b>Concrete pryout failure</b>												
k-factor			$k^{3)} = k_3^{2)}$	-	1,0						2,0	
<b>Concrete edge failure</b>												
Effective length of the anchor under shear loading			$l_{ef} = h_{ef}$	[mm]	26	35	26	43	36	50	57	70
Effective diameter of the anchor			$d_{nom}$	[mm]	5		6		8		10	

<sup>1)</sup> Only for non-structural applications

<sup>2)</sup> Parameter only relevant for the design according to CEN/TS 1992-4:2009

<sup>3)</sup> Parameter only relevant for the design according to ETAG 001, Annex C

**MULTI-MONTI-plus**

**Performance**  
Characteristic values for static and quasi static tensions loads

**Annex C 1**

**Table C2 Characteristic values for seismic actions C1**

Size MMS-plus			10	12	
Embedment depth in concrete	[mm]	$h_{nom2}$		$h_{nom1}$	$h_{nom2}$
			65	75	90
<b>Steel failure for tension- and shear resistance</b>					
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	24,1	37,4	
	$V_{Rk,s,seis}$	[kN]	9,6	16,9	
<b>Pullout</b>					
Characteristic resistance in cracked concrete	$N_{Rk,p,seis}$	[kN]	6,8	9,0	12,0
<b>Concrete cone failure</b>					
Effective anchorage depth	$h_{ef}$	[mm]	50	57	70
Concrete cone	edge distance	$c_{cr,N}$	1,5 $h_{ef}$		
	spacing	$s_{cr,N}$	3 $h_{ef}$		
Installation safety factor	$\gamma_2$	-	1,0		
<b>Concrete pryout failure</b>					
k-Factor	k	-	1,0	2,0	
<b>Concrete edge failure</b>					
Effective length of the anchor under shear loading	$l_{ef} = h_{ef}$	[mm]	50	57	70
Effective diameter of the anchor	$d_{nom}$	[mm]	8	10	

**MULTI-MONTI-plus**

**Performance**  
Characteristic values for seismic actions C1

**Annex C 2**

**Table C3 Characteristic values under fire exposure**

Size MMS-plus				6		7,5		10		12	
Embedment depth in concrete [mm]				$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$
				35	45	35	55	50	65	75	90
<b>Characteristic resistance</b>											
Characteristic resistance	R30	$F_{Rk,fi}$	[kN]	0,25	0,4	0,5	1,0	1,5	2,3	3,0	3,9
	R60	$F_{Rk,fi}$	[kN]	0,25	0,4	0,5	0,8	1,4	1,4	2,1	2,1
	R90	$F_{Rk,fi}$	[kN]	0,25	0,4	0,5	0,5	1,0	1,0	1,5	1,5
	R120	$F_{Rk,fi}$	[kN]	0,2	0,3	0,4	0,4	0,8	0,8	1,2	1,2
	R30	$M^0_{Rk,s,fi}$	[Nm]	0,5		1,1		2,7		5,3	
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,3		0,6		1,5		2,8	
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,2		0,4		1,1		2,0	
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,2		0,3		0,9		1,6	
<b>Edge distance</b>											
R30 to R120		$C_{cr,fi}$	[mm]	2 $h_{ef}$							
<b>Spacing</b>											
R30 to R120		$S_{cr,fi}$	[mm]	2 $C_{cr,fi}$							

**MULTI-MONTI-plus**

**Performance**  
Characteristic values under fire exposure

**Annex C 3**

**Table C4 Displacements under tension loads**

Size MMS-plus				6		7,5		10		12	
Embedment depth in concrete [mm]				$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$
				35	45	35	55	50	65	75	90
Uncracked concrete C20/25 to C50/60	tension	N	[kN]	1,9	3,0	1,9	5,3	5,7	7,9	10,7	12,8
	displacement	$\delta_{N0}$	[mm]	0,11	0,11	0,06	0,12	0,06	0,07	0,05	0,19
		$\delta_{N\infty}$	[mm]	0,30	0,28	0,38	1,03	0,75	0,72	0,74	0,60
Cracked concrete C20/25 to C50/60	tension	N	[kN]	0,5	0,7	0,9	2,0	2,9	4,3	5,7	6,4
	displacement	$\delta_{N0}$	[mm]	0,01	0,02	0,03	0,04	0,03	0,09	0,05	0,02
		$\delta_{N\infty}$	[mm]	0,14	0,09	0,12	0,11	0,08	0,09	0,07	0,22

**Table C5 Displacements under shear loads**

Size MMS-plus				6		7,5		10		12	
Embedment depth in concrete [mm]				$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$	$h_{nom1}$	$h_{nom2}$
				35	45	35	55	50	65	75	90
Cracked and uncracked concrete C20/25 to C50/60	shear load	V	[kN]	2	2	4	4	8	8	12	12
	displacement	$\delta_{V0}$	[mm]	0,14	0,13	0,09	0,11	0,18	0,13	0,18	0,18
		$\delta_{V\infty}$	[mm]	0,20	0,19	0,13	0,16	0,27	0,20	0,27	0,27

**MULTI-MONTI-plus**

Performance  
Displacements

**Annex C 4**



**HECO-Schrauben GmbH & Co.KG**

Dr.-Kurt-Stein-Straße 28 · D-78713 Schramberg

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Mail: [info@heco-schrauben.de](mailto:info@heco-schrauben.de) · [www.heco-schrauben.de](http://www.heco-schrauben.de)